





































General

Mirror your graphic in your cutting software and cut on the matt / reverse side. Cut the garment film using the same pressure as standard sign vinyl. Cool Flex, Artflex and Pro Flock may require a slightly higher pressure setting as these films are thicker.

You can press using a heat press using the settings detailed below or by using a domestic iron on (or just below) the hottest cotton setting with no steam and allowing a extra few seconds of application time.

Application	After Care
<p>MDP Flex</p>  150°C  12 sec  Cool Peel  80°C	 Tumble Dry ✓  Dry Clean ✓
Suitable for Polyester and Cotton	
<p>Hot Flex</p>  160°C  15 sec  Hot Peel  80°C	 Tumble Dry ✓  Dry Clean ✓
Suitable for Polyester and Cotton. Depending on accuracy of the application temperature the single sided colours may need to be left to cool slightly before peeling back the release liner.	
<p>Cool Flex</p>  160°C  15 sec  Cool Peel  60°C	 Tumble Dry ✓  Dry Clean ✓
Suitable for Polyester and Cotton	
<p>Artflex</p>  160°C  15 sec  Cool Peel  60°C	 Tumble Dry ✓  Dry Clean ✓
Suitable for Polyester and Cotton	
<p>Nylex</p>  150°C  20 sec + 10  Hot Peel  30°C	 Tumble Dry ✗  Dry Clean ✗
Suitable for nylon garments. Apply for 20 seconds, remove backing and repress for a further 10 seconds	
<p>Pro-Flock</p>  170°C  10-15 sec  Cool Peel  60°C	 Tumble Dry ✓  Dry Clean ✗
Suitable for Polyester and Cotton	

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