

**Unisub Wooden Coasters****190°C****60 sec****Instructions**

- 1 Wrap paper, with print on, around the substrate. Fix with heat tape on the back.
- 2 Place on heat press. Press for 60 seconds at 190°C.
- 3 Remove paper and leave to cool.

**Polymer Coasters With Cork Backing****180°C****150 sec****Instructions**

- 1 Wrap paper, with print on, around the substrate. Fix with heat tape on the back.
- 2 Place on heat press and cover with a teflon sheet. Press for 150 seconds at 180°C.
- 3 Remove paper. The substrate may appear bent, as it has not been heated on the other side.
- 4 Place the substrate on the press again, with the print facing down, and cover it with teflon sheet.
- 5 Press again for 150 seconds at 180°C. Remove from the press when finished and leave to cool.
- 6 Once cool apply self adhesive cork backing to the reverse.

**Canvas Coasters & Placemats****185°C****60 sec****Instructions**

- 1 Place paper, with print on, onto the substrate face.
- 2 Place on heat press. Press for 60 seconds at 185°C.
- 3 Remove paper and leave to cool.

**Slate Coasters****190°C****240 sec****Instructions**

- 1 Wrap paper, with print on, around the substrate. Fix with heat tape on the back.
- 2 Place on heat press. Press for 240 seconds at 190°C.
- 3 Remove paper and leave to cool.

**These products are extremely hot after pressing!**