

General

Mirror your graphic in your cutting software and cut on the matt / reverse side. Cut the garment film using the same pressure as standard sign vinyl. Cool Flex, Artflex, Prem Flock and Pro Flock may require a slightly higher pressure setting as these films are thicker.

You can press using a heat press using the settings detailed below or by using a domestic iron on (or just below) the hottest cotton setting with no steam and allowing a extra few seconds of application time.

Application

After Care

MDP Flex (for MDP Flex + see below)



Suitable for Polyester and Cotton

Hot Flex (for Hotflex + and Hotflex Blockout see below)



Suitable for Polyester and Cotton.

Single Sided Colours

A few colours, ie fluorescents, are single sided. These have a higher pigmentation and a result of this is there is less surface tension so layering a colour onto these can cause issues when washed (this does not effect them being layered onto other colours). Depending on accuracy of the application temperature the single sided colours may need to be left to cool slightly before peeling back the release liner.

MDP Flex + and Hotflex +

Certain MDP Flex and Hot Flex colours have different pressing settings due to the colour formulation. These are denoted by a '+' in the colour name. The + ranges are not designed to be layered on top of each other but they can be layered onto Hotflex.

MDP Flex +

Golden Yellow, Baby Pink, Azure Blue, Neon Green, Neon Orange, Neon Yellow, Neon Pink

Hot Flex +

Tomato, Soft Pink, Baby Blue, Light Grey, Pure Silver and Pure Gold



Hot Flex Blockout



Suitable for Cotton, Polyester/ Cotton and Polyester/Acrylic mixes. Medium pressure. For best results repress for 2 seconds at same settings after removing back liner.

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Application **After Care**

Cool Flex

Suitable for Polyester and Cotton

Gem Flex

Suitable for Polyester and Cotton

Nylex

Suitable for nylon garments. Apply for 20 seconds, remove backing and repress for a further 10 seconds

Pro-Flock

Suitable for Polyester and Cotton

Prem-Flock

Suitable for Polyester and Cotton

Artflex

Suitable for Polyester and Cotton

Artflex Tartan

Suitable for Polyester and Cotton

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Application **After Care**

ReFlex

Reflective garment vinyl. EN20471 Certified.

Met Flex

Metallic garment vinyl suitable for Polyester and Cotton. Medium pressure.

Stretch Flex

Suitable for Lycra, cotton, polyester/cotton and polyester/acrylic.

Glossy Flex

Glossy PVC garment vinyl suitable for Polyester and Cotton. Medium pressure. This garment film is thick so use a higher force setting on your cutter.

Carbon Flex

Carbon Fibre effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

AFB Flex

Suitable for Polyester and Cotton. Medium pressure.


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Application **After Care**


Pearl Flex


 **150°C**

 **15 sec**

 **Hot Peel**


 **60°C**


 **Tumble Dry** ✓


 **Dry Clean** ✗


Pearlescent effect garment vinyl suitable for Polyester and Cotton. Medium pressure.


Leather Flex


 **150°C**

 **15 sec**

 **Cool Peel**


 **60°C**


 **Tumble Dry** ✓


 **Dry Clean** ✗


Leather effect garment vinyl suitable for Polyester and Cotton. Medium pressure.


MDP Rapide


 **165°C**

 **5 sec**

 **Hot Peel**


 **60°C**


 **Tumble Dry** ✓


 **Dry Clean** ✗


Suitable for Polyester and Cotton


Glow Flex


 **160°C**

 **15 sec**

 **Hot Peel**

 **60°C**

 **Tumble Dry** ✓

 **Dry Clean** ✗

Glow in the dark garment vinyl suitable for Polyester and Cotton.

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